

Work Order ID 136785

Tuesday, September 08, 2015 11:09:57 AM

136785

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Item ID: D2732-050 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion - 5"
 Start Date: 9/8/2015 Start Qty: 50.00 ***50*** Cust Item ID:
 Required Date: 9/8/2015 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: MWJ Date: SEP 08 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
100	Small Fab								
Packaging	Memo	0.00							
Packaging	Cut as per dwg (5.00")								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging									

DAS
27
9-89

SO

SEP 08 2015

DAS
38
9-89

SEP 08 2015

5410

SEP 09 2015

SB

DAS
8
9-89

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21 - Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MCS SEP 09 2015

Picklist Print

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Parent Item: D2732-050

D2732-050

Parent Item Name: Rubber Cushion - 5"

Start Date: 9/8/2015

Required Date: 9/8/2015

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP A02.07.11New IssueKJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	414.0526	0.416666	21.92979			

D2732

Rubber Cushion (\$per foot)

Location

Loc Qty

Loc Code

ST412

272.6578936

117118

272.657894

ST639

141.3947368

117118

141.394737

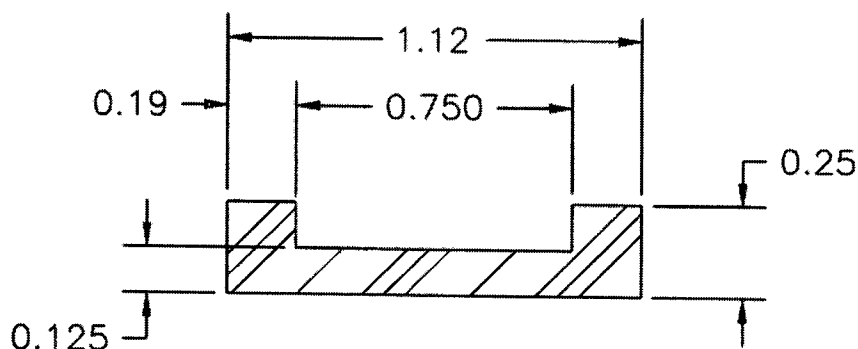
21.92979

27
9-89
SEP 09 2015



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	<i>4/4</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
136785 MJS
150908

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003